FIRE & GAS DETECTION TECHNOLOGIES INC.

User Manual

FlameSpec **IR3-HD**

4222 E. La Palma Ave, Anaheim, CA 92807 USA T: (+1) 714-671-8500

www.fg-detection.com · support@fg-detection.com

Information

FlameSpec-IR3-HD Triple IR HD Flame Detector User Guide, August 2021

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1   Introduction

The FlameSpec-IR3-HD (FLS-IR3-HD) will detect fires and explosions extremely quickly allowing preventative action to be initiated rapidly to help minimize the consequences!

- Detection within 40 milliseconds of fireballs or explosions
- Standard fire is detected within 1.5s from 100 ft. (30m), 4.1s from 230 ft. (70m) and 9.0s from 262 ft. (80m).

The detector provides fast response, high performance and reliable detection of all types of hydrocarbon fires (visible and non-visible). The detector addresses slow growing fires as well as fast eruption of fire using improved triple IR (IR3) technology. It operates in all weather and light conditions with highest immunity to false alarms.

In addition, the detector provides high-definition (HD) video output of the monitored area with clear imaging of a fire event and of personnel at distances up to 100 ft (30m). This allows the rescue team to be aware of the exact situation before entering the hazardous area. The detector automatically records video of fire event (1 minute pre- and up to 3 minutes post-alarm initiation). These features, along with the built-in event logger, provide additional means to study the cause and development of fire events.

As an option, the color HD camera can be replaced with a near IR camera if greater flame definition is needed.

1.1   Key Features

- **Extreme sensitivity** - up to 260ft (80m) for a 1 ft^2 (0.1m^2) N-heptane pan fire.

- **1.5 second detection time** - for 1 ft^2 (0.1m^2) N-heptane pan fire at up to 100 ft. (30m) distance.

- **Ultra-fast detection mode** - detection within 40 milliseconds for fireballs or explosions.

- **HD video** output with **Automatic HD video recording** of fire events. Data/Event logger: Alarms, faults and other relevant events are logged to non-volatile memory.

- **Option: Improved false alarm immunity** in high CO2 applications, like aircraft hangars or helidecks**.**

- **Option: Improved speed of response** - (0.5s) for enclosed spare protection, like automotive applications in compliance with NFPA 33 or printing presses and conveyors.

- **Built-in-Test (**BIT**) -** Automatic (and manual) self-test of window cleanliness and the overall operation of the detector.

- **Window heater** to avoid condensation and icing.

- **Tilt mounting bracket** for accurate detector positioning.

1.2   Model Number Description

Model No are defined as follows:

FLS-IR3-HD - A   S   X   X

1	Standard with RGB camera
2	Like model 1 with Near IR camera
3	Like model 1, but recommended for Hangar, Helideck, Petroleum Loading Racks with RGB camera
4	Like model 3 with Near IR camera
5	Like model 1 but with a fast response mode that is designed for, but not limited to, automotive spray paint applications where compliance with 0.5s response (per NFPA 33) is needed. With RGB camera

1	M25
2	¾" NPT

1.2.1   Enhanced performance options
- Option 3: Increased false alarm immunity in presence of hot CO2. Recommended for Hangar, Helideck and Petroleum Loading Racks
- Option 5: Design for, but not limited to, automotive spray paint applications where compliance with 0.5s response (per NFPA 33) is needed

1.3   Internal tests

During normal operation, the flame detector performs self-tests of its optics, electronics and software. These include a periodic BIT (Built-In-Test) in which the sensors and window cleanliness are tested. Any detected fault is indicated as shown in Table 4 (in section 4.1). During "Dirty Window" fault the detection sensitivity is significantly reduced, while "Fault" refers to critical faults which prevent flame detection.

1.4 **Product Overview**

FIGURE 1 - FRONT VIEW OF THE FLS-IR3-HD

FIGURE 2 - REAR VIEW OF THE FLS-IR3-HD

1.5 Accessories

1.5.1 Mounting Bracket

The detector should be mounted using the stainless-steel tilt mount part number FLS-TMO-S02. This allows the detector to be securely attached to a wall, pole or other solid surface using appropriate fixings. See section2.5 and 2.6 for further details.

FIGURE 3 - TILT MOUNT

1.5.2 Weather Cover

The weather cover P/N FLS-WCO-S02 protect the detector from extreme weather conditions such heat, rain and snow

FIGURE 4 - WEATHER COVER

1.5.3   Pole mount

The pole mount enables the detectors to be installed with its tilt mount brackets. The pole mount kit we supply are suitable for 2-inch or 3-inch poles. Part number FLS-PMA-S23.

FIGURE 5 - POLE MOUNT

1.5.4   Air shield

The air shield P/N FLS-ASD-S02 allows installation of flame detectors in harsh weather conditions where they may be exposed to dust, sand, and other particulate matter.   The connection point can be mounted in the 3, 9 or 12 o'clock locations.
- Air pressure source: Clean, dry, and oil-free air
- Pressure: 2-3 bar /30-45 psi
- Fitting: 7/16"—20UNF-2A
- Operation temperature: -55°C to +85°C / -67°F to +185°F
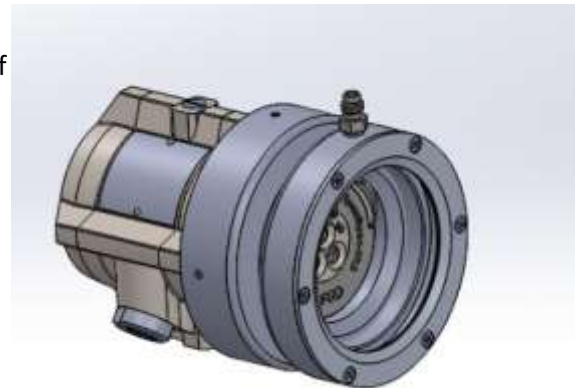
FIGURE 6 - AIR SHIELD

1.5.5   Flame Simulator

The FLS-IR3-HD may be tested using the FLS-FSIM-IR3-KIT. The FlameSpec flame simulator family provides a fast and convenient means of periodically testing the detector and control system end-to-end. Maintenance costs can be reduced as the detectors can be tested in situ without needing a hot work permit.

FlameSpec Flame Simulators emit IR radiation in a special electromagnetic radiation pattern which simulates a fire to the detectors. The simulators are lightweight, easy to use, with testing distances of up to 23 ft. (7m) and capable of more than 1000 activations between battery charging. FlameSpec Flame Simulators are ATEX approved for use in hazardous Zone 1, Zone 2, Zone 21, Zone 22 areas.

Each simulator kit contains a carrying case, simulator, carrying strap, battery charger, user manual, Allen key and a tool for removing the simulator rear cover.

FIGURE 7 - FLAME SIMULATOR KIT

FIGURE 8 - FLS-FSIM-IR3 FLAME SIMULATOR FRONT VIEW

2   Installation

This chapter does not attempt to cover all of the standard practices and codes of installation. Rather, it emphasizes specific points of consideration and provides some general rules for qualified personnel. You must always observe special safety precautions.

2.1   General Considerations

⚠ This section includes important information.

- To help obtain optimal performance, the detector should be aimed toward the center of the hazard or area to be monitored and protected ("detection zone") and have, to the extent that is required, an unobstructed view of the protected area. Whenever possible, the detector face should be tilted (aimed) down at an angle to prevent the accumulation of dust and dirt.
- Do not start an installation until the performance target, system configuration, installation location and coverage considerations have been defined by the responsible person.

To ensure optimal performance the following guidelines should be addressed:

Sensitivity

To determine the sensitivity level, the following issues should be considered:

- The size of the fire to be detected at the determined distance.
- The type of flammable fuel.
- Potential sources of false alarms that may be present (e.g., naked flames, hot process).

Spacing and Location

Consider the following factors when determining the number of detectors and their locations in the protected area:

- The size and shape of the protected area
- The nature of the hazards, including materials stored or used and the protected objects
- The sensitivity of the detectors
- If there are any obstructed lines of sight
- The field of view of the detectors (See Figure 9 and Figure 10)
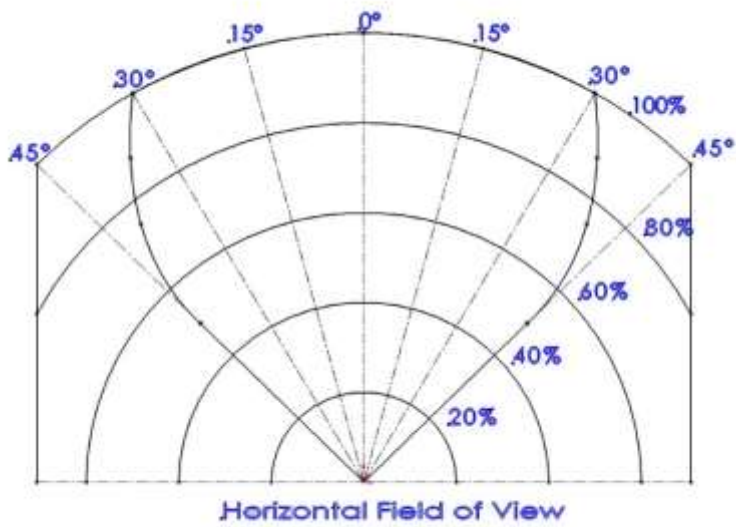
FIGURE 9 - HORIZONTAL FIELD OF VIEW
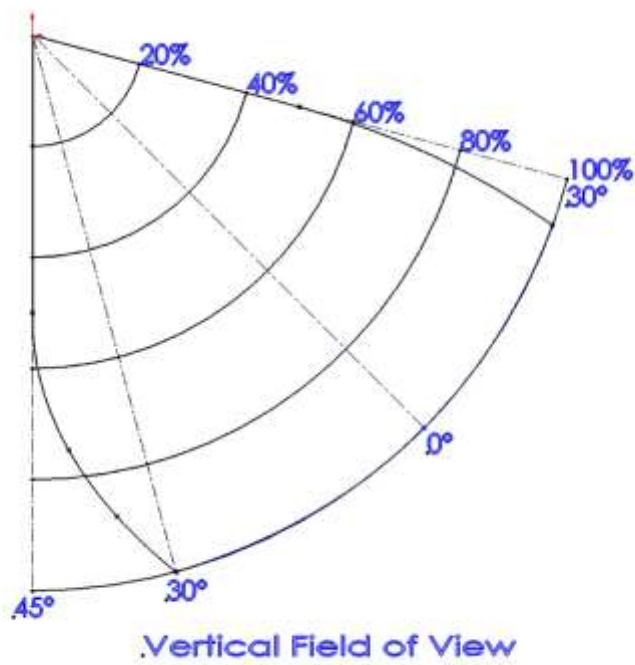
FIGURE 10 - VERTICAL FIELD OF VIEW

Environment

- Environmental conditions including but not limited to dust, snow or rain can reduce the detectors sensitivity and require additional consideration.

Hot Work

- Arc welding should not be performed within 12 ft. (3.5m) of the detector. It is recommended that the system be inhibited during welding operations in situations where the possibility of a false alarm cannot be tolerated.
- Gas welding requires a system inhibit, since the gas torch is an actual fire.
- Arc welding rods can contain organic binder materials in the flux that burn during the welding operation and are detectable by the device.
- Welding rods with clay binders do not burn and should not be detected. However, a system inhibit is always recommended, since the material being welded may be contaminated with organic substances (paint, oil, etc.) that will burn and may be of the size that should be detected.

2.2 Preparations for Installation

The installation must comply with national and local regulations and standards applicable to flame detectors (e.g., NFPA 72) and all local and common engineering practices. It is recommended to consult with the authority having jurisdiction.

Prior to installation:

- Make sure that you have all the components and tools required to complete the detector installation readily available before beginning installation. In cases where you cannot complete the installation in a single session, secure and seal the detectors and conduits before leaving site.
- Use color-coded conductors or suitable wire markings or labels for the wiring. You may use 14 to 17 AWG (2.5mm^2 to 1.0mm^2) multi-strand wires for the site wiring. The selection of wire gauge should be based on the number of detectors used on the same line and the distance from the control unit, in compliance with specifications.
- Individually screen twisted pair cable is recommended for RS485 terminals.
- Use suitably rating wire for the application certification and temperatures.

2.3 Required Tools

The detector can be installed using the following tools:

Tool	Function
Hex. KEY 6 mm	Vertical alignment
Hex. KEY 10 mm	Horizontal alignment
Wrench 13 mm	Mounting the detector
Flat Screwdriver 6 mm	Ground screw connection
Flat screwdriver 3.5mm	Terminal connection

2.4 Certification Instructions

⚠ **Warnings**
- Do not open the detector, even when isolated, when flammable atmosphere present.
- The equipment may be used in hazardous areas with flammable gasses and vapors with apparatus groups IIC, IIB and IIA and with temperature classes T1, T2, T3, T4 and T5. See details of the explosion proof approvals in section 0.
- The equipment is certified for use in ambient temperatures in the range of -67°F to +167°F (-55°C to +75°C) or -67°F to +185°F (-55°C to +85°C) and should not be used in temperatures outside this range.

- Installation shall be carried out in accordance with the applicable code of practice by suitably trained personnel.
- Inspection and maintenance of this equipment shall be carried out by suitably trained personnel in accordance with the applicable code of practice.
- If the equipment is likely to come into contact with corrosive and/or other harsh substances, consult with the relevant technical persons to take suitable precautions to prevent the detector from being adversely affected, thus ensuring that the type of protection is not compromised.
- Harsh substances: For example, acidic liquids, gases, or solvents that may attack the windows, metals, seals or polymeric materials.
- Suitable precautions: For example, regular checks as part of routine inspections or establishing from the material's data sheet that it is resistant to specific chemicals.

⚠ Specific conditions for use

- The equipment is not intended to be repaired by the user. Repair of this equipment shall be carried out by the manufacturer in accordance with the applicable code of practice.
- The flame paths are not intended for repair. Contact the manufacturer if the flame paths are damaged.
- Consult the manufacturer for genuine replacement cover and housing to connection box fasteners. M6x1x18 Hexagonal Socket head fasteners with a minimum of ISO 4762 Grade A4 Class 80 are acceptable alternatives.
- One suitably certified stopping plug is supplied with the detector.
- The external earthing connection consists of cable lug with M5x10 stainless steel screw, the terminals is suitable for connection of a wire of at least $4mm^2$ / 12AWG.
- The internal terminals are suitable for connection of a wire equal to or greater than the power input wiring and at a minimum of $1mm^2$ / 17AWG conductor.

2.5　Mounting the Tilt Mount

The tilt mount enables the detector to be rotated up to 45 degrees (horizontal/vertical) in all directions. The following installation instructions show how to use it to support the detector from below (the preferred method).

To install the tilt mount:

a) Mount the tilt mount base (Figure 11: Tilt Mount Base - Plate View) to a solid structure using four suitable fixings through the four 7mm (0.28") diameter holes. Four captive screws with spring washers are provided in the tilt mount.
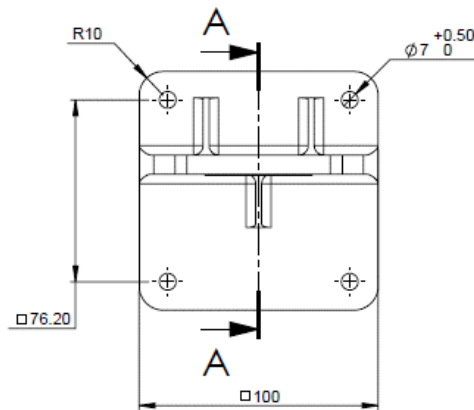
Figure 11: Tilt Mount Base - Plate View
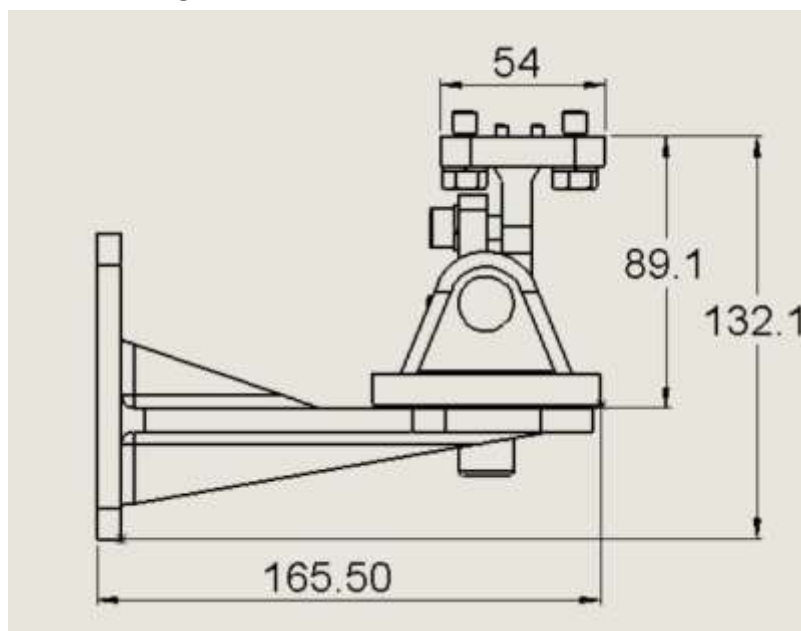
Figure 12: Tilt mount base – Side View

2.6 Mounting the detector

Use the following steps to connect the detector to the tilt mount, referring to Figure 13:

a) Place the detector, with its cable/conduit entries pointing down, on the holding plate of the tilt mount (item 2).

b) Secure the detector to the plate using the two hex screws and spring lock washers (items 3 and 4).

c) Loosen the locking screws (Items 5 and 6) in such a way that enables you to rotate the detector.

d) Point the detector towards the detection area and make certain that the view of the area is unobstructed.

e) Secure the detector in that position by tightening the locking screws (Items 5 and 6) on the tilt mount. (Make sure the detector is pointing in the correct direction).

The detector is now correctly mounted, aligned and ready for electrical connection. Please refer to section 2.7 for wiring instructions, and section 3 for a description of the detector's configuration settings.
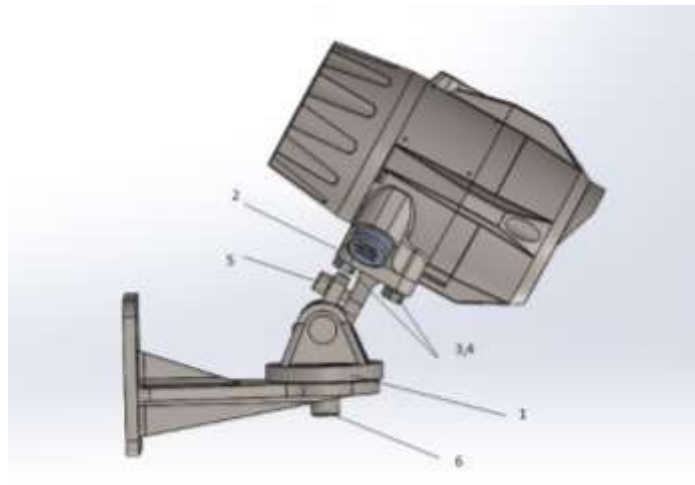
FIGURE 13 - DETECTOR ON TILT MOUNT – SIDE VIEW

ITEM NO.	ITEM NAME
1	TILT MOUNT ASSEMBLY
2	HOLDING PLATE
3,4	MOUNTING HEX SCREWS M8 AND LOCK WASHERS
5	HEX SOCKET LOCKING SCREW M8
6	HEX SOCKET LOCKING SCREW M12

2.7 Electrical Wiring

⚠ Warning

- The sensor module in the front half of the detector contains no serviceable components and should never be opened. Opening will invalidate the warranty of the detector. The terminal compartment at the back is the only part of the housing that should be opened by the user.
- The detector has 22 screw terminals as shown in the following figure and table:
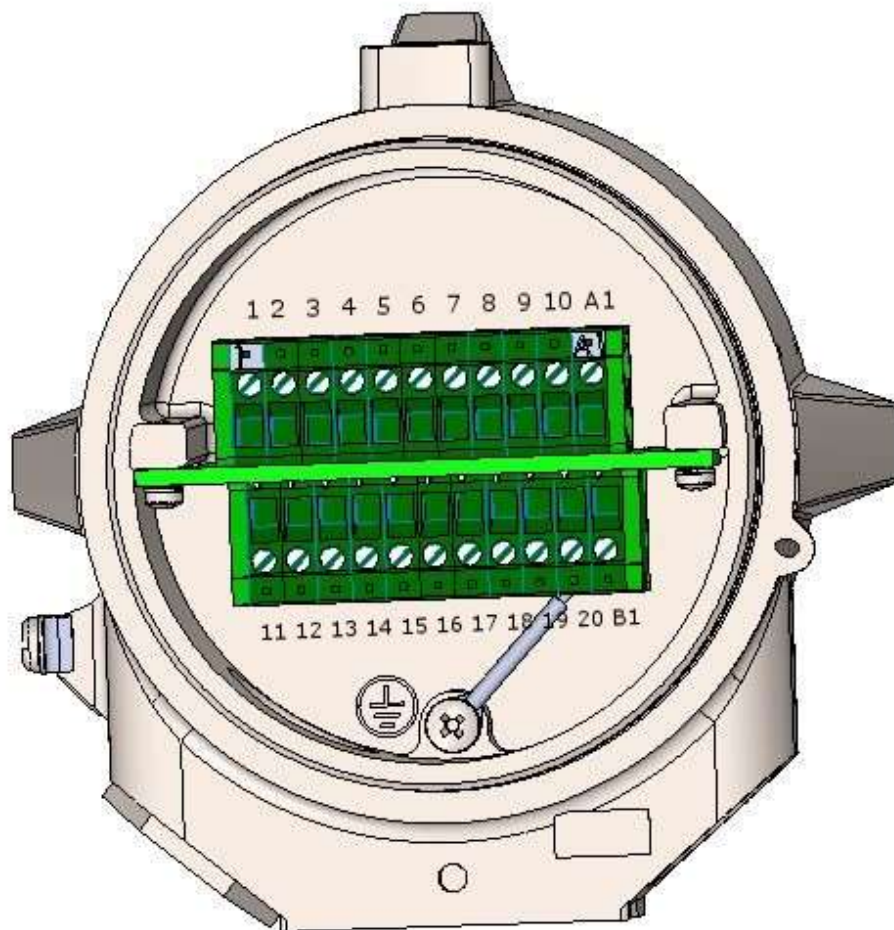
FIGURE 14 – TERMINAL VIEW

TABLE 1: TERMINAL CONNECTIONS

Pin #	Function	Description
Ground	Ground (earth)	Connected to a screw on the housing exterior.
1	24 VDC (+)	Power supply (18-32 VDC)
2	24 VDC (-)	Power supply return (0V)
3	0-20mA+ (In)	This output is used for analog 0-20 mA current output
4	0-20mA- (out)	
5	Fault Relay	A SPST contact relay, that is energized (closed) when the detector is in normal operation and opens in case of fault.
6	Fault Relay COM	
7	Alarm Relay (NO)	A normally open SPST contact relay, that is open in normal operation, and closed when fire is detected. This relay can be configured to latch as described in section (3.4).
8	Alarm Relay COM	
9	Analog Video +	Composite (analog) video output
10	Analog Video -	
A1	Auxiliary Relay NO	A normally open SPST contact relay with B1, that is open in normal operation, and closed according to the configuration used.
11	24 VDC (+)	Power supply (18-32 VDC)
12	24 VDC (-)	Power supply return (0V)
13	Manual BIT activation	The manual BIT (built-in test) can be initiated by momentarily short circuiting this terminal and one of the "24 VDC (-)" terminals (2 or 12)". See 3.11 Manual BIT – Alarm Output Test for more details.
14	RS 485 (+)	RS-485 Modbus communication (used by the "FGD Communicator" software)
15	RS 485 (-)	
16	Ethernet TX+	Ethernet communication, used for digital video (with ONVIF profile S protocol)
17	Ethernet TX-	
18	Ethernet RX+	
19	Ethernet RX-	
20	Shield	This terminal should be left connected to the housing internal ground screw.
B1	Auxiliary Relay COM	See A1 terminal

2.8   Current Output (0-20mA) Wiring

The detector's 0-20mA current output can act as both a source or a sink transmitter and can be 3-wire or 4-wire connected.

The following drawing shows how to wire the detector to act as a current source isolated transmitter (4-wire connection):
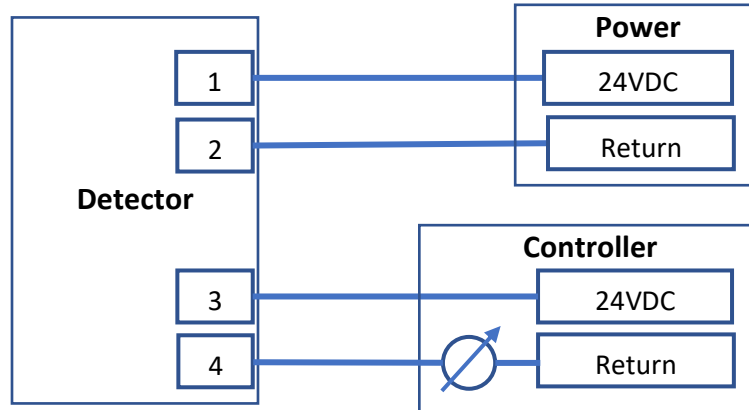
FIGURE 15 – SOURCE 4-WIRE SCHEME

The following drawing shows how to wire the detector to act as a current sink isolated transmitter (4-wire connection):
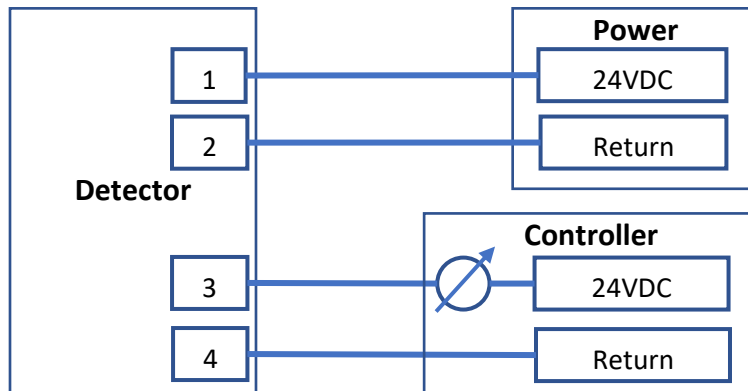
FIGURE 16 – SINK 4-WIRE SCHEME

The following drawing shows how to wire the detector to act as a current source non-isolated transmitter (3-wire connection):
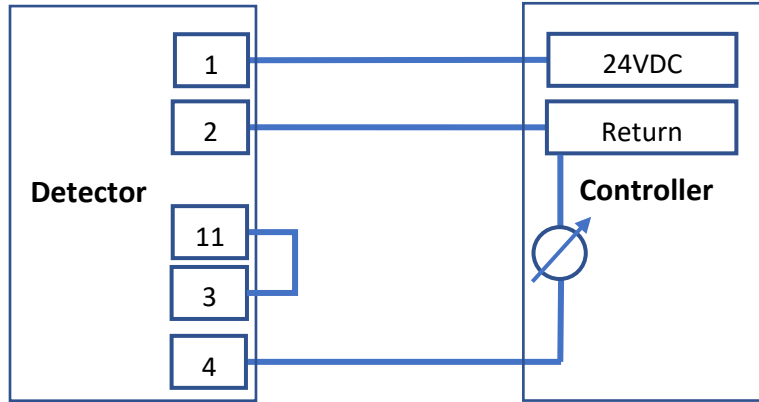
FIGURE 17 – SOURCE 3-WIRE SCHEME

Note: Link between 3 and 11 to be wired on site

The following drawing shows how to wire the detector to act as a current sink non-isolated transmitter (3-wire connection):
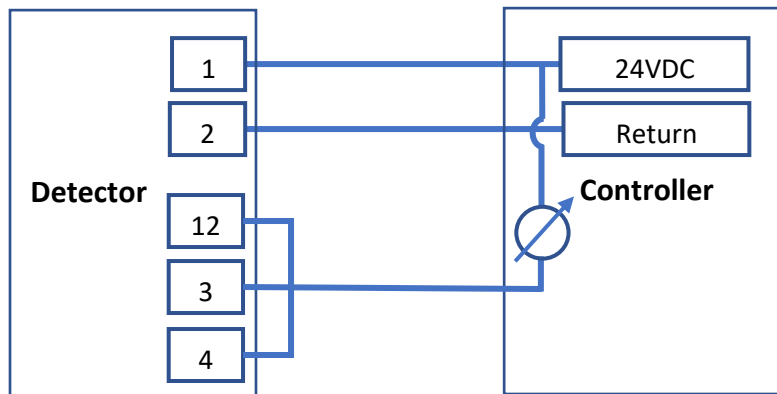
FIGURE 18 – SINK 3-WIRE SCHEME

Note: Link between 4 and 12 to be wired on site

2.9   4 Wire Relay Connection

This wiring option uses the fault and alarm relay and are connected to fire alarm panels. This connection allows to connect several detectors on 4 wires in a single loop. On the last detector there is a connected EOL resistor in the connection box. The value of the resistor depends on the control panel specification.

The number of detectors in a single loop depends on the control panels power supply capacity and length on wire width.

In fault condition, the fault relay will open the contact. The control panel will see an open loop and will report a fault.

In alarm condition, the alarm relay will close the contact and short the loop. With this configuration, the panel does know which detector in the loop caused the alarm or fault. See figure below.
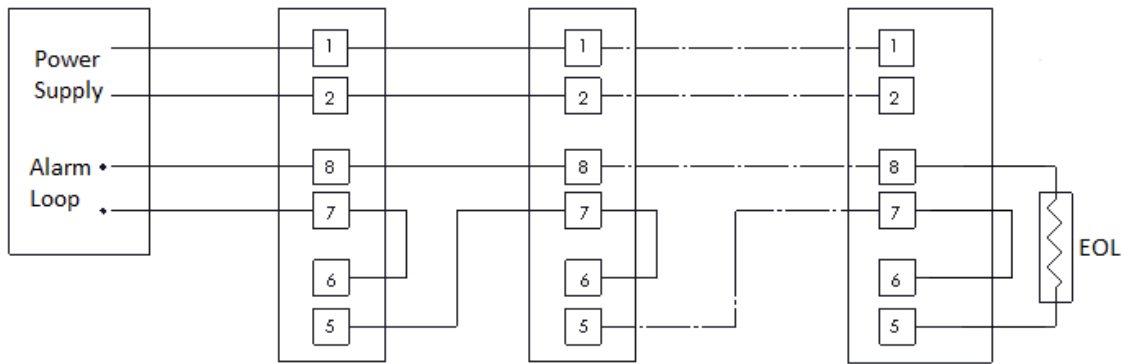
FIGURE 19 - 4 WIRE RELAY CONNECTION

2.10 RS-485 Communication Network

Using the RS-485 network capability of the detector and communicator software, it is possible to connect up to 32 detectors in an addressable system with only 4 wires (2 for power and 2 for communication). Using repeaters, the number of detectors can be much larger (32 detectors for

each repeater) up to 247 on the same 4 wires. Using the RS-485 network, it is possible to read each detector's status (fault, alarm) and to initiate a BIT to each detector individually.

The detector communicates via RS-485 with a Modbus RTU compatible protocol. For more details on the communication protocol, please see manual F100P0013
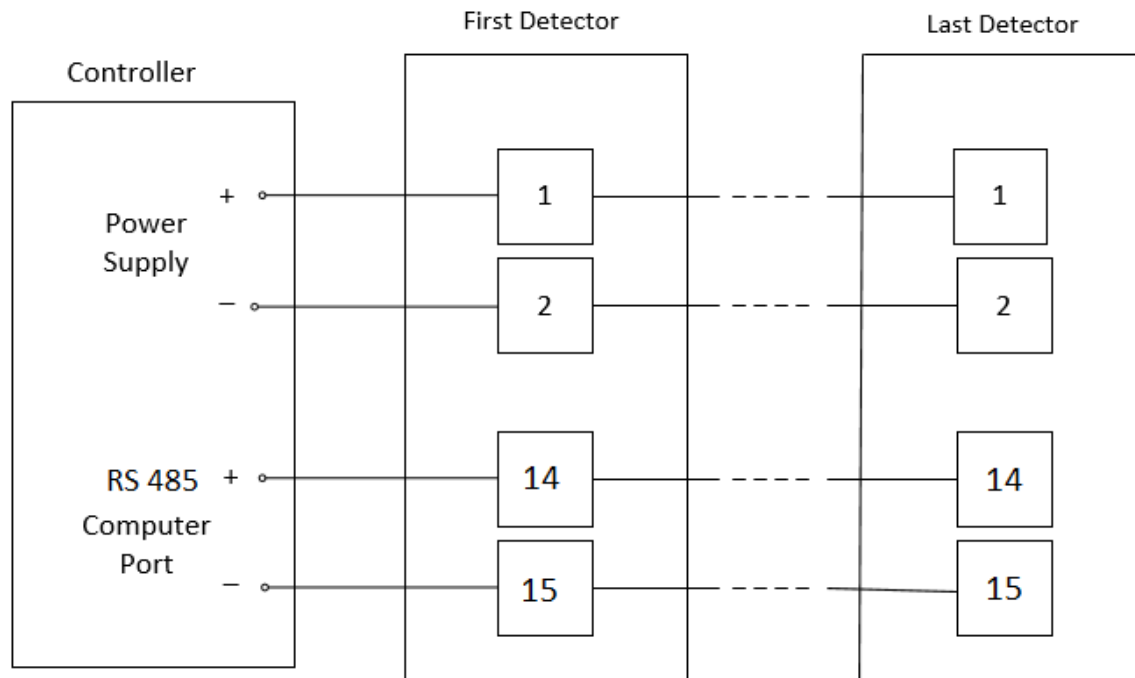
Figure 20: RS-485 Networking

2.11 Cabling Recommendations

The cable used should be appropriate for the hazardous area classification and meet local, national and company regulations.

In order to comply to EMC regulations, the cable must be shielded and the detector grounded.

The use of industrial grade, suitably armored field cable is recommended). When using HART® communications, there are some additional considerations. In particular, low capacitance cable should be used. Further detailed information can be found at the HART® Communication Foundation's website www.hartcomm.org.

For ethernet cabling, it is recommended to use at least CAT5 shielded.

For analog video cabling, 75 Ohm - analog video patch cable or shielded twisted pair.

2.12 Earth/Ground Regime

Any earthing regime employed must avoid earth loops. The following information is provided to assist with proper earthing of the detector

⚠ There is an earthing point on the outside of the detector enclosure for connection to Electrical ground

2.12.1 General recommendations

- In general, correctly engineered star earthing arrangements minimize earth current crosstalk and noise, improving the reliability and performance of instrumentation.
- The use of a single, screened / shielded cable for each field device ensures good screening / shielding and reduces crosstalk.

Field Cabling

- The entire length of the field cabling connected to a unit should be screened / shielded. The screen / shield should be connected to a low noise instrument earth at one end.
- The screens / shields of field cabling must not be connected in a manner that creates earth loops or that will result in the screens / shields carrying large currents from heavy plant or equipment.

2.12.2 Interference and noise

- Electrical equipment connected to the system should comply with applicable national or international EMC standards.
- Ideally, the 24 V supply reaching units should be free from large transients, fluctuations, or high frequency noise.
- In order to reduce the likelihood of radio frequency interference affecting the operation of units it is recommended that neither units nor their cabling are installed in close proximity to the antennae of high-powered radio, radar or satellite communication equipment.

3   Configuration options

Some functions of the detector can be configured using an RS-485 modem connected to a computer with the "FGD communicator" software. For details of how to download the software please contact technical support on: (+1) 714-671-8500 or via email at support@fg-detection.com

These configuration options are listed in the following table along with their factory default values.

<p align="center">TABLE 2: DETECTOR CONFIGURATION OPTIONS</p>

Function	Options	Default Setting
Sensitivity	Very low, Low, Medium, High, Extreme	Medium
Ultra-fast detection	Disabled, Enabled	Disabled
Alarm Delay	0, 5, 10, 20 or 30 seconds	0 seconds (no delay)
Alarm Latch	Disabled, Enabled	Disabled
Video module	Disabled, Enabled	Enabled
Video analog output	Disabled, NTSC, PAL	Disabled
Enable Pre-Alarm 0-20mA	Disabled, Enabled	Disabled
Enable dirty window warning 0-20mA	Disabled, Enabled	Disabled
Aux. Relay	Alarm Pre-Alarm Dirty Window Warning	Alarm
Window Heater	Disabled, Enabled	Enabled
Modbus address	1 – 247	1
Manual BIT – Alarm Output Test	Disabled, Enabled	Disabled

- Note: Medium sensitivity setting allows detection of a 1x1ft^2 (0.1m^2) N-heptane pan fire at a distance of 100ft (30m).

3.1 Sensitivity

The detector can be configured to one of five sensitivity levels: very low, low, medium, high and extreme. The following table lists for each sensitivity setting the maximum distance, in which a standard fire[1] would be reliably detected.

TABLE 3: SENSITIVITY LEVELS

Sensitivity level	Detection distance in feet (meters)
Very Low	25 (7.5)
Low	50 (15)
Medium	100 (30)
High	200 (60)
Extreme	260 (80)

Further details about the response characteristics of the detector at the different sensitivity settings and fuel types can be found in section 10.

3.2 Ultra-Fast Detection

The ultra-fast detection feature allows detection of fireballs and explosions at 40 milliseconds. This feature can be disabled or enabled regardless of the alarm delay configuration.

3.3 Alarm Delay

When a fire is detected, the detector delays the execution of the alarm outputs up to the configured time period. After this time delay, the detector re-evaluates the situation. If a fire is still detected the alarm outputs are activated.

3.4 Alarm Latch

If alarm latch is enabled, the detector outputs will remain active even after a flame is no longer detected. To reset the detector outputs the detector must be power cycled or a manual BIT initiated.

[1] A standard fire is defined as a 1x1 ft^2 (0.1 m^2) N-heptane pan fire, with maximum wind speed of 6.5 ft/s (2 m/s).

3.5   Enable Pre-Alarm 0-20mA

If the Pre-Alarm is enabled and Alarm Delay is greater than 0, The detector 0-20mA output will be 16mA and the red LED will blink in case of a fire condition.

3.6   Enable dirty window warning 0-20mA

If enabled, this feature assists predictive maintenance by indicating an alert when the BIT signal is reduced by 75% of the value needed to trigger a BIT fault failure. When activated, the milliampere output will drop to 3mA and the LED will remain steady green, it should be noted that a fire signal will override the dirty window warning. A process variable of optical contamination (BIT signal level) is accessible via HART and / or MODBUS. The value of the field ranges from 0 (clean) to 100% (BIT fault).

3.7   Auxiliary Relay

The Aux relay can be set to operate in parallel to the alarm relay, at pre-alarm level or on "dirty window warning".

3.8   Window Heater

The detector is equipped with a heater to prevent condensation and icing on the window. If enabled, the heater operates automatically depending on temperature.

3.9   Video Settings

The detector is equipped with a video camera and processing module. If enabled ("Video module" setting) the detector provides video outputs and records flame alarm events. The events are recorded from 1 minute before the flame was detected to 1, 2 or 3 minutes after (depending on the "post alarm video recording duration" setting).

Digital video output is provided via ethernet and ONVIF Profile S protocol. Composite (analog) video output is provided in NTSC or PAL format, depending on the "Video analog output" setting

3.10 Modbus Address

The detector can communicate with the FGD communicator software using a Modbus RTU compatible protocol on RS-485. This protocol allows for a network of detectors to be connected, each with a unique Modbus address. The address of the detector can be set to any value in the range 1–247.

3.11 Manual BIT – Alarm Output Test (Full loop test)

When enabled, the alarm outputs are activated when a **Manual** BIT is initiated. See section 4.2 for details.

⚠️ **WARNING**

Make sure all fire extinguishing actions or alarms connected to the detector are DISABLED when the manual BIT is initiated and the "Manual BIT – Alarm Output Test" is enabled as the Manual BIT will set the 0-20mA terminal to 20mA and close the alarm relay and auxiliary relay if configured.

4   Operation

The FlameSpec-IR3-HD is a triple-IR flame detector that includes a built-in high-definition video camera module. The video module automatically records video of alarm events and can provide live video of the detection zone to a screen in the control room.

On power up, the LED on the front of the detector flashes Yellow indicating the startup routine has begun. After approximately 30 seconds, if the startup is successful, the LED turns green, the 0-20mA output goes to 4mA and the fault relay is closed.

Detector configuration settings can be changed as described in section 2.7.

To restart the detector, cycle the power.

4.1   Output Signals

The detector has the following output signals:

- Current output (0–20mA) with HART ® 7
- Relays (Fault, Auxiliary and Alarm)
- Modbus RS-485
- Tri-color status LED

TABLE 4: OUTPUT SIGNALS

	State					
	Output	0 – 20mA	Fault Relay (NC)	Alarm Relay (NO)	Aux Relay (NO)	LED
State	Startup	1mA	Open	Open	Open	Flashing Yellow
	Fault	1mA	Open	Open	Open	Flashing Yellow
	BIT fault	2mA	Open	Open	Open	Yellow
	Dirty Window	3mA ($_1$)	Closed	Open	Closed ($_2$)	Green
	Normal	4mA	Closed	Open	Open	Green
	Pre Alarm	16mA ($_3$)	Closed	Open	Closed ($_4$)	Flashing red
	Fire Alarm	20mA	Closed	Closed	Closed	Red

Notes:

1 – 3mA when "Enable dirty window warning 0-20mA" enabled. 4mA when "Enable dirty window warning 0-20mA" disabled.
2– Closed when "Aux Relay" set to "Dirty Window Warning".
3 – 16mA when "Enable Pre-Alarm 0-20mA" enabled. 4mA when "Enable Pre-Alarm 0-20mA" disabled.
4– Closed when "Aux Relay" set to "pre-alarm".

4.2 Testing

The detector has a Built-In-Test (BIT) capability to ensure proper operation and to indicate when the windows are dirty. The BIT process runs automatically at startup and periodically during the operation of the detector. The BIT can also be initiated manually by connecting the "Manual BIT" terminal and the "24 VDC (-) "terminal for one second (see Table 1) or by using the FGD communicator software (connected through RS-485).

In case of "Dirty Window" fault the detector may still detect flames but at a lower sensitivity.

When "Manual BIT – Alarm Output Test" feature is enabled (see section3.11), a successful Manual BIT will activate the following alarm outputs for a few seconds:

1.   The LED in the front of the detector will turn red.
2.   The 0-20mA current output will be set to 20mA.
3.   The alarm relay will close.

⚠ Warning
Make sure all fire extinguishing actions or alarms connected to the detector are DISABLED, when the manual BIT is initiated and the "Manual BIT – Alarm Output Test" is enabled, as the manual BIT will set the 0-20mA terminal to 20mA and close the alarm relay.

4.3 Flame Simulator

Flame simulators are often used by industry to perform detector testing during installation and periodic end to end testing of a flame detector alarm system. Refer to the FlameSpec Flame simulator manual F300V0020 for full instructions.

5   Maintenance

After powering up, the detector should work maintenance free. Regular checks should be in the form of a physical inspection and to periodically ensure the optical surfaces are clean (windows and reflective mirror). It is also recommended to perform a function test annually or in line with local requirements, whichever is the sooner.

⚠ Warning

The sensor module in the front half of the detector contains no serviceable components and should never be opened. The terminal compartment at the back is the only part of the housing that should be opened by the user. Any violation of these instructions will invalidate the warranty.

5.1   Cleaning Procedure

To clean the detector:

a) Disconnect the power to the unit and disable/inhibit any extinguishing equipment that is connected to the unit.

b) Use water and detergent to clean the detector windows and underside of the reflector. Rinse with a soft cloth, cotton swab, or tissue.

c) Where dust, dirt or moisture accumulates on the window, first clean the window with a soft optical cloth and detergent, and then rinse with a clean soft cloth, cotton swab, or tissue. If contamination continues to be an issue consider using the air shield.

6 Troubleshooting

Use the table below to help troubleshoot any detector operational issues.

Detector Status	Possible Cause	Corrective Action
LEDs Off Fault Relay is open Current output at 0mA	No power to the unit	• Check that the power is connected to the detector. • Check power polarity. • Check wiring in the detector.
Yellow LED constantly on Fault Relay is open Current output at 0mA – 1mA	Power problems	Check the voltage between the "24VDC (+)" and "24VDC (-)" terminals to verify that it is in the allowed range (see section 9.3)
Yellow LED constantly on Fault Relay is open 0–20mA at 2mA	BIT Fault	• Clean detector window. • Restart the detector (by turning the power off and then back on).
Red LED constantly on Alarm Relay closed and current output is at 20mA	Detector is in alarm latch mode	Restart the detector (by turning the power off and then back on) or perform a manual BIT.
Alarm Relay closed and current output is at 20mA	Detector is exposed to a flame	• Check cause of alarm. • If caused by "friendly fire", re-position the detector so that it is not affected by it.
Green LED constantly on Fault Relay closed. No analog Video.	• Analog Video is not configured properly • Wiring problem	• Make sure the "Video Analog Output" setting is configured to NTSC or PAL (according to the CCTV system used). • Check video wiring and polarity.
Green LED constantly on Fault Relay closed. No digital Video (through ethernet)	Wiring or software problem	• Check wiring and polarity. • Check ONVIF Client software.

7   Servicing

The detector contains no user serviceable parts. In the event the detector has been damaged or is deemed to not be working properly, it should be returned to the manufacturer for repair. For technical assistance and to request a returns authorization number contact technical support on: (+1) 714-671-8500 or via email at support@fg-detection.com. Refer to the detector warranty statement in section 12.

8   FGD Communicator Software

The FGD Communicator software can be used to configure and monitor the FlameSpec-IR3 flame detector. The software communicates using Modbus over an RS-485 port to the detector. Modbus commands enable the user to configure parameters and monitor the status of the detector. For details of how to download the software and be sent a copy of the manual please contact technical support on: (+1) 714-671-8500 or via email at support@fg-detection.com.

9   Specifications

9.1   Fire Detection

- Detection time and distance:
    o   40ms – for fast fire burst or explosion
    o   1.5s – for 1ft^2 (0.1m^2) N-heptane pan fire at 100 ft (30m)
    o   4s – for 1ft^2 (0.1m^2) N-heptane pan fire at 230 ft (70m)
- Field of view: 90° Horizontal, 75° Vertical
- Time Delay: 0-30 seconds (adjustable)
- Built-in test: Automatic and Manual

9.2   Video Functionality

- HD Video allowing clear imaging of fire and people at 100ft. (30m) distance.
- Video recording of alarm events 1 minute before and up to 3 minutes after the flame is detected.
- System integration protocol: ONVIF (Open Network Video Interface Forum) Profile S

9.3   Electrical Specifications

- Operating Voltage: 24 VDC nominal (18-32 VDC)
- Current Consumption:
    o   Standby   180mA
    o   Maximum   300mA all systems in operation (including window heater)
- Cable Entries: 2x conduit entries 3/4" NPT or M25, with one entry plugged with a suitably certified stopper.
- Wiring: 14-17AWG (2.5-0.35mm^2)

9.4 **Outputs**

- Relays: Volt-free contacts rated 2A at 30 VDC
    - o   Alarm: Normally open
    - o   Auxiliary: Normally open
    - o   Fault[2]: Closed when energized
- 0-20mA (stepped) current output: 3 wire and 4 wire configurations (sink and source). HART® 7.

    The 0-20 mA output at different detectors status are define at the below table.
    The max load 500 ohms at 18-32 VDC. The 0-20 mA is sink isolated and can be
    configured as source.

Detector status	Output
Fault	0 mA or 1 mA ±0.1mA
BIT Fault	2 mA ±0.2mA
Dirty window warning	3 mA ±0.2mA
Normal	4 mA ±0.2mA
Pre-alarm	16 mA ±0.3mA
Alarm	20 mA ±0.3mA

- Tri-colour LED indication
- Modbus RTU compatible Protocol on RS-485
- Digital Video: IP network IEEE 802.3 10Base-t

9.5 **Mechanical Specifications**

- Size: 7.87 x 5.12× 5.12" (200×130×130mm)
- Weight:
    - o   Detector (Stainless Steel 316): 9.8 lbs. (4.4 kg)
    - o   Tilt mount (Stainless steel 316): 5.4 lbs. (2.4 kg)

9.6 **Environmental Specifications**

- Temperature Range:
    - o   Operating and storage   -67°F to + 185°F (-55°C to +85°C)
- Humidity: up to 99%, non-condensing
- Ingress Protection: IP66 & IP68 (2m, 24hr); NEMA 4X & 6P

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[2] The FAULT relay will normally be energized and the contact will be closed during normal operation of the detector. The contact will be open at fault condition or low voltage.

9.7 Product Labelling

9.7.1 Ex db

9.7.2   Ex db eb

| P/N | | S/N | | Mfg. Date | |

$\langle\text{Ex}\rangle$ II 2 G D   CE 2549

| ICQC 19 ATEX 0423 X | Ex db eb IIC T5 Gb   and   Ex tb IIIC T95°C Db -55°C<Ta<75°C
Ex db eb IIC T4 Gb   and   Ex tb IIIC T105°C Db -55°C<Ta<85°C |

| IECEx FMG19.0017X | Ex db eb IIC T5 Gb   and   Ex tb IIIC T95°C Db -50°C≤Ta≤75°C
Ex db eb IIC T4 Gb   and   Ex tb IIIC T105°C Db -50°C≤Ta≤85°C |

FM19CA0038X

FM19US0065X

Class I, Div. 1, Groups B, C,D; T4
Class II/III, Div. 1, Groups E,F,G; T4
      T4 Ta=-50°C≤Ta≤85°C
   or T5 Ta=-50°C≤Ta≤75°C
Class I, Zone 1, AEx/Ex db eb IIC T5 Gb
Zone 21, AEx/Ex tb IIIC T95°C Db -50°C≤Ta≤75°C
      or
Class I, Zone 1, AEx/Ex db eb IIB T4 Gb
Zone 21, AEx/Ex tb IIIC T105°C Db -50°C≤Ta≤85°C

Type 4X/6P,IP66/IP68 (2m,24hr)
Vin: 18-32 VDC   Imax: 300mA Standby: 210mA

FM C US APPROVED

Fire & Gas Detection Technologies
4222 E. La Palma Ave. Anaheim,CA 92807 USA

9.7.3   Warning Label

⚠ Warning / Attention

Read and understand instruction manual before operating. Do not open when an explosive atmosphere is present. Seal All Conduits within 18 inches.
Do not open when energized.

Lire et comprendre le manuel d instruction avant l' utilisation. Ne pas ouvrir quand une atmosphère explosive est présente. Sceller tous les conduits pour les 18 pouces. De pas ouvrir lorsqu'il est sous tension.

9.8 Approvals

Note: All items are designed and tested to meet the relevant requirements.

- Explosion proof:
  - ATEX: II 2 G D
    Ex db IIC T5 Gb   or   Ex db eb IIC T5 Gb   and   Ex tb IIIC T95°C Db   -55°C<Ta<75°C
    Ex db IIC T4 Gb   or   Ex db eb IIC T4 Gb   and   Ex tb IIIC T105°C Db   -55°C<Ta<85°C

  - IECEx, PESO:
    Ex db IIC T5 Gb   or   Ex db eb IIC T5 Gb   and   Ex tb IIIC T95°C Db   -50°C≤Ta≤75°C
    Ex db IIC T4 Gb   or   Ex db eb IIC T4 Gb   and   Ex tb IIIC T105°C Db   -50°C≤Ta≤85°C

  - FM & FMC:
    Class I, Div. 1, Groups B, C & D; T4 Ta = -50°C≤Ta≤85°C or T5 Ta = -50°C≤Ta≤75°C
    Class II/III, Div. 1, Groups E, F, G; T4 Ta = -50°C≤Ta≤85°C or T5 Ta = -50°C≤Ta≤75°C

    Class I, Zone 1, AEx/Ex db IIC T4 Gb or Class I, Zone 1, AEx/Ex db eb IIC T4 Gb
    T4 Ta = -50°C≤Ta≤85°C or T5 Ta = -50°C≤Ta≤75°C
    and
    Zone 21, AEx/Ex tb IIIC T95°C Db -50°C≤Ta≤75°C or
    Zone 21, AEx/Ex tb IIIC T105°C Db -50°C≤Ta≤85°C
- Performance:
  - ANSI FM 3260
  - EN 54-10
- Functional safety: Meets the requirements for SIL 2 per IEC 61508.
- MED B&D issued by DNV GL:
  Temperature Class D; Vibration Class A; EMC Class B and Humidity IP68
- California Fire Marshall
- EAC CU TR

9.9 Electromagnetic Compatibility

The detector fully complies with EMC directive 2014/30/EU and protected against interference caused by RFI and EMI. The cables to the detector must be shielded and the detector must be grounded in order to comply to the EMC directive.

10 Performance

The following tables show test results of detection distances and times for different fire scenarios. Each table lists results for a different sensitivity setting. For liquid fires the size of fire refers to the size of the pan, filled with the fuel. For gas fires the length of the plume is listed.

10.1 FLS-IR3-HD-ASX1, FLS-IR3-HD-ASX2 (Standard model)

Extreme Sensitivity

Fuel	Pan Size	Distance ft (m)	Average Response Time (Seconds)
N-Heptane	1 x 1 ft	262 (80)	9.0
N-Heptane	1 x 1 ft	230 (70)	4.1
N-Heptane	1 x 1 ft	98 (30)	1.5
Gasoline	1 x 1 ft	230 (70)	3.6
Gasoline	2 x 2 ft	328 (100)	5.3
Methane	32" plume	148 (45)	3.3
LPG	32" plume	180 (55)	4.8
Diesel	1 x 1 ft	164 (50)	2.9
JP5	1 x 1 ft	164 (50)	5.8
JP5	2 x 2 ft	295 (90)	9.2
Kerosene	1 x 1 ft	164 (50)	4.1
Methanol	1 x 1 ft	131 (40)	4.1
Ethanol	1 x 1 ft	125 (38)	4.2
Isopropanol	1 x 1 ft	180 (55)	3.5
Polypropylene	1 x 1 ft	115 (35)	10.1
Paper	1 x 1 ft	79 (24)	0.9
Syngas	32-in Plume	98 (30)	3.3
Wood	1 x 1 ft	148 (45)	3.8

High Sensitivity

Fuel	Pan Size	Distance ft (m)	Average Response Time (Seconds)
N-Heptane	1 x 1 ft	197 (60)	3.2
LPG	32" plume	148 (45)	2.9
JP5	1 x 1 ft	148 (45)	4.9
Methanol	1 x 1 ft	125 (38)	5.5

Medium Sensitivity

Fuel	Pan Size	Distance ft (m)	Average Response Time (Seconds)
N-Heptane	1 x 1 ft	98 (30)	2.2
Gasoline	1 x 1 ft	98 (30)	1.5
Methane	32" plume	82 (25)	0.8
LPG	32" plume	98 (30)	1.4
Diesel	1 x 1 ft	79 (24)	3.9
JP5	1 x 1 ft	79 (24)	1.9
Kerosene	1 x 1 ft	79 (24)	2.5
Methanol	1 x 1 ft	75 (23)	1.2
Ethanol	1 x 1 ft	75 (23)	1.6
Isopropanol	1 x 1 ft	75 (23)	1.0
Polypropylene	1 x 1 ft	66 (20)	2.6
Paper	1 x 1 ft	39 (12)	0.8
Syngas	32-in Plume	49 (15)	0.8
Wood	1 x 1 ft	74 (22.5)	2.1

Low Sensitivity

Fuel	Pan Size	Distance ft (m)	Average Response Time (Seconds)
N-Heptane	1 x 1 ft	49 (15)	1.2
LPG	32" plume	49 (15)	1.4
JP5	1 x 1 ft	39 (12)	8.8
Methanol	1 x 1 ft	39 (12)	1.2

Very low Sensitivity

Fuel	Pan Size	Distance ft (m)	Average Response Time (Seconds)
N-Heptane	1 x 1 ft	25 (7.5)	1.6
Gasoline	1 x 1 ft	25 (7.5)	1.8
LPG	32-in Plume	25 (7.5)	1.8
JP5	1 x 1 ft	20 (6)	1.5
Methanol	1 x 1 ft	18 (5.5)	1.1

*Syngas mixture: 50% volume methane, 50% volume hydrogen

For performance details of models 3, 4 and 5 the following documents are available, on request:

Models 3 and 4 - hangar / helideck F101V0023.06.

Model 5 - fast response / automotive / spray paint booth applications F101V0024.06

10.2 **False Alarm Immunity**

The following table shows test results of false alarm immunity for detectors configured to "Extreme" sensitivity. For each radiation source a distance is listed. This is the minimum tested distance, from which the detectors did not alarm when exposed to the radiation source (either modulated or non-modulated).

False Stimuli only at Extreme Sensitivity

False Alarm Source	Maximum Distance in ft (m)
Sunlight, Direct, Reflected	No response at any distance
Sunlight, Direct, reflected with water drops on sensors	No response at any distance
Incandescent frosted glass light, 300W	2 (0.5)
Fluorescent, 70W (3x23.3W)	2 (0.5)
Electric arc	2 (0.5)
Arc welding	12 (3.5)
Radiation heater, 1850W	2 (0.5)
Radiation heater, 1850W with water drops on sensors	2 (0.5)
Quartz lamp (1000W) shielded	2 (0.5)
Quartz lamp (500W) non-shielded	2 (0.5)
Quartz lamp (500W) non-shielded with water drops on sensors	2 (0.5)
Mercury vapor lamp 160Wx3	2 (0.5)
Car Exhausts	2 (0.5)
Projector led	2 (0.5)
Solenoid bell	2 (0.5)
Soldering iron	2 (0.5)
Electric Drill	2 (0.5)

11 Ordering Information

Part Number	Description
Flame Detector	
FLS-IR3-HD-AS11	FlameSpec IR3-HD, ATEX, FMus, FMc and IECEx certified, 316SS, M25 Entries with RGB camera
FLS-IR3-HD-AS21	FlameSpec IR3-HD, ATEX, FMus, FMc and IECEx certified, 316SS, 3/4"NPT entries with RGB camera
FLS-IR3-HD-AS12	As FLS-IR3-HD-AS11 with Near IR camera instead of RGB camera
FLS-IR3-HD-AS22	As FLS-IR3-HD-AS21 with Near IR camera instead of RGB camera
FLS-IR3-HD-AS13	As FLS-IR3-HD-AS11 but with enhanced false alarm immunity to hot CO_2
FLS-IR3-HD-AS23	As FLS-IR3-HD-AS21 but with enhanced false alarm immunity to hot CO_2
FLS-IR3-HD-AS14	As FLS-IR3-HD-AS13 with Near IR camera instead of RGB camera
FLS-IR3-HD-AS24	As FLS-IR3-HD-AS23 with Near IR camera instead of RGB camera
FLS-IR3-HD-AS15	As FLS-IR3-HD-AS11 but with enhanced speed of response option
FLS-IR3-HD-AS25	As FLS-IR3-HD-AS21 but with enhanced speed of response option
Detector Tilt Mount	
FLS-TMO-S02	FlameSpec Stainless Steel Tilt Mount
Flame Simulator Kit	
FLS-FSIM-IR3-KIT	IR3 FlameSpec Flame Simulator Kit Including Carry Case, Simulator, Carrying Strap, Charger and Manual
Flame Simulator Spare Parts	
FLS-FSIM-CASE	Carrying Case
FLS-FSIM-STRAP	Carrying Strap
FLS-FSIM-TOOL	Cover Removal Tool
FLS-FSIM-ALLEN	Allen Key
FLS-FSIM-CHRGR	Power Supply and Charger
FLS-FSIM-BATT	Replacement Battery
Flame Detector Accessories	
FLS-WCO-S02	Weather Cover, Stainless Steel
FLS-PMA-S23	Pole Mounting Adaptor, Stainless Steel, of 2- and 3-inch pipes
FLS-ADS-S02	Air Shield
Communications	
USB/RS485	RS485 to USB Converter (for connection of detector RS485 output to PC/Laptop for use with FGD Communicator Software)

12 Warranty

FIRE & GAS DETECTION TECHNOLOGIES INC. agrees to extend to Purchaser/Distributor a warranty on the FIRE & GAS DETECTION TECHNOLOGIES INC. supplied components of the FlameSpec products. FIRE & GAS DETECTION TECHNOLOGIES INC. warrants to Purchaser/Distributor that the products are free from defects in materials and workmanship for a period of five (5) years, commencing with the date of delivery to Purchaser/Distributor. FIRE & GAS DETECTION TECHNOLOGIES INC. expressly excludes damage incurred in transit from the factory or other damage due to abuse, misuse, improper installation, lack of maintenance or "Act of God" which are above and beyond its control. FIRE & GAS DETECTION TECHNOLOGIES INC. will, upon receipt of any defective product, transportation prepaid, repair or replace it at its sole discretion if found to have been defective when shipped. Said repair or replacement is FIRE & GAS DETECTION TECHNOLOGIES INC. sole liability under this warranty and FIRE & GAS DETECTION TECHNOLOGIES INC. liability shall be limited to repair or replacement of the component found defective and shall not include any liability for consequential or other damages. The customer is responsible for all freight charges and taxes due on shipments both ways. This warranty is exclusive of all other warranties express or implied.

Appendix A

HART 7 Communications

Highway Addressable Remote Transducer (HART®) establishes digital data communication over 4-20mA Current Loop cables. The HART protocol uses FSK modulation signals superimpose at low level on top of the 4-20mA current.

The HART implementation on the FlameSpec IR3/UV-IR Flame Detector allows the Control Unit to monitor the status of the detector, settings of User Configuration and initiate field diagnostics.

The HART protocol implemented in this flame detector is corresponds to HART rev. 7.0.

It supports HART Universal commands including Common Practice and Device Specific

Commands. For more detail information see manual F110V0050

Contact us

Fire & Gas Detection Technologies, Inc

4222 E. La Palma Ave, Anaheim, CA 92807, USA

Tel: (+1) 714 671 8500

Email: support@fg-detection.com